

NUMERICAL CONTROLLER PID

CAOM gpRPID – 03

The gpPID -03 devices are numerical controllers designed as a hardware/ software assembly operational in automation of industrial processes. The gpPID-03 controllers allow a soft intervention of the operator in establishing the reference value or the manual command of the execution value.

Technical characteristics:

Supply	220 V c.a.
Functions	Regulation of a process value
Input	Current 4...20 mA, 2...10 mA Voltage 0...5 V
Output	Analogical 4...20 mA for command of the execution elements Two relay contacts for alarms signalization Serial communication in RS485 network
Display	Input value: 4 digits (14,7 mm) Prescribed value: 4 digits (8 mm) Output value: bar graph 20 LEDs LEDs for alarm signalization, programming modes and operation mode (manual or automat)
Programming	6 keys system reference value P, I, D constants Input range Output range Alarm limits Password
Carcass	ABS type, size 96 x 96 x 140 mm
Weight	Max 0.600 kg
Protection degree	IP20
Operation temperature	5 °C...45 °C
Maximum humidity	85%



TRIPOSITION PID CONTROLLER

CAOM gpRPID – 04

The gpPID -04 is a hardware/ software designed to operate in automation of industrial processes where integrative execution elements electrovalve- type are used.


Technical characteristics:

Supply	220 V c.a. $\pm 10\%$
Functions	Regulation of a process value
Input	Current 4...20 mA
Output	2 relay contacts for command ($\Delta +$, $\Delta -$) serial communication for RS232/ RS485 PC coupling voltage source with protection 24 V c.c 24 mA
Display	Input and reference value, alarms (at option): 4 digits (8mm) Output value: 2 digits (8mm) Error (in percents) bar graph 2 x 0 LEDs +10%...-10% LEDs for : alarm, programming mode
Programming	7 keys system Values to be programmed: reference value P, I, D constants Input range alarm values Output limits Constant for input filtration and error
Carcass	ABS type, size 72 x 144 x 156 mm
Weight	Max 0.700 kg
Protection degree	IP20
Operation temperature	5 °C...45 °C
Maximum humidity	85%

